



ALCOM LIR PC 1000 UV BK1226-19

(Last update: 01.02.2024)



Base Polymer	Polycarbonate
Filler/Additive System	special filler
Special Features	easy release (demoulding), processing stabilised, UV stabilised, injection moulding grade, IR-transparent
Market Segment	Automotive, Lighting
Application Area	lighting, light transparent components
Typical Applications	lamp covers, display elements, operating elements

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-120 °C for 2-3 h in an air circulating dryer 100-120 °C for 4-12 h max. moisture content <0,02 %
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Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2450	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	66	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	95	%	ISO 527
Impact Strength (Charpy, 23 °C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	11	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	11	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	142	°C	ISO 306
HDT / A (1,8 MPa)	124	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	13	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.6 - 0.8	%	ISO 294-4

Technical Data Sheet



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Physical Properties

Density	1190	kg/m ³	ISO 1183
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Flammability

Flammability (0.75 mm)	V-2	class	UL 94
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Flammability (1.5 mm)	HB	class	UL 94
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Optical Properties

Total Transmission T(Y) (d=1,0mm, A, 2°)	0.1	%	ISO 13468
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Spectral Transmission 800nm (d=1,0mm)	92	%	ISO 13468
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Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

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